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D412-704-141
Job Sheet 190876



Part No: D412-704-141

Job Qty: 1 pcs

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/19/19

Job Tracking No:

Due Date: 3/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12-03-21 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Packaging 1 - Pick Kit	1 pcs	3/15/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
110 Small Fab - 2 - B4B	1 pcs	3/15/19	0.00 0.54		Small Fab - 1 - B4B	DAS 58 9-89 APR 30 2019
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
120 QC 5	1 pcs	3/15/19	0.00 0.00		QC 5 - 10	DAS 40 9-89 APR 30 2019
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 42	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
122 Packaging 1-1 - Pick Kit - B4B	1 pcs	3/15/19	0.00 0.00		Packaging 1 - 1 - B4B	MLO
					Packaging 1 - 2 - B4B	
					Packaging 1 - 3 - B4B	
					Packaging 1 - 4 - B4B	
					Packaging 1 - 5 - B4B	
					Packaging 1 - 6 - B4B	
					Packaging 1 - 7 - B4B	
					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	

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					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36 - B4B	
126 QC 4	1 pcs	3/15/19	0.00 0.00		QC 4 - 26	
					QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130 Packaging 3-1 - Stock - B4B	1 pcs	3/15/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	3/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 100 - Pick Kit Descriptions: 110 - Small Fab 120 - QC5- Inspect part completeness to step on W/O 122 - Pick Kit 126 - QC4- 100% Inspect kits for completeness 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release						DAS 46 MAY - 1 2019 FD 46 MAY - 1 2019 9-89 DAS 21 9-89 MAY 01 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5166831
AN315-4R	Nut	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	FM128978
AN4-10A	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5162658
AN4-12A	Bolt	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	5149150
D3204-041	Release Pedal Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5175714
D3205-1	Pedal Bracket	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5116141
D3205-3	Back Plate	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5063402
D3206-1	Pedal Arm	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5061842
D3209-041	Bracket Assembly	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5164832
D4610-5	Shim	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5100687
D4611-1	Bushing	1 pcs (1 ea)	100-Packaging 1 - Pick Kit	5156002
MS20002-4	Washer	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	F121114
MS20004-24	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160328
MS21042L3	Nut	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5154462
MS21042L4	Nut	5 Ea (5 ea)	100-Packaging 1 - Pick Kit	5168894
MS24694-S104	Screw	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5160253
MS9519-10	Bolt	1 Ea (1 ea)	100-Packaging 1 - Pick Kit	5058144
NAS1149D0332J	Washer	4 Ea (4 ea)	100-Packaging 1 - Pick Kit	5162884
NAS1149D0416J	Washer	2 Ea (2 ea)	100-Packaging 1 - Pick Kit	FM131511
NAS1149D0463J	Washer	13 Ea (13 ea)	100-Packaging 1 - Pick Kit	5158585
AN3-6A	Bolt	2 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5149149
MS21042L3	Nut	2 Ea (2 ea)	122-Packaging 1-1 - Pick Kit - B4B	5157462
NAS1149D0363J	Washer	5 Ea (5 ea)	122-Packaging 1-1 - Pick Kit - B4B	5167289

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Packaging 1 - Pick Kit	AN3-10A	1	199	0
	AN315-4R	1	46	0
	AN4-10A	1	127	0
	AN4-12A	2	180	0
	D3204-041	1	4	0
	D3205-1	1	12	0
	D3205-3	1	16	0
	D3206-1	1	12	0
	D3209-041	1	10	0
	D4610-5	1	13	0
	D4611-1	1	0	0
	MS20002-4	1	55	0
	MS20004-24	1	6	0
	MS21042L3	1	2,488	0
	MS21042L4	5	2,543	0
	MS24694-S104	1	5	0
	MS9519-10	1	13	0
	NAS1149D0332J	4	2,622	0
	NAS1149D0416J	2	2,134	0
	NAS1149D0463J	13	3,348	0
122-Packaging 1-1 - Pick Kit - B4B	AN3-6A	2	491	0
	MS21042L3	2	2,488	0
	NAS1149D0363J	5	1,763	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S176378



Part: D412-704-141

Job No: 190876

Serial No/Batch: S176378

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2, FAA STC SR009571